



F56 MINI AIRBOX

Installation Manual

The kit is covered by two years warranty.

Failing to comply with our Terms and Conditions will void your warranty.

Warranty Terms and Conditions:

*Two years warranty is available **ONLY** for the kits installed by TPE Precision or our authorized dealers.

The kit comes with one year warranty if it is installed by a specialized (on MINIs) garage shop.

In case of a warranty claim, customer **must provide the installation receipt, authorized dealer receipt**, photos and videos that clearly indicates the damage and logs (if asked).

DIY installations are not covered by our warranty.

Used products are not covered by our warranty or products that are not bought by our authorized dealer network.

Any type of modification on the kit will void your warranty.

That includes heat wrapping and painting.

The kit is designed to work **with an original spec car.**

If the mounting points or any part of the engine bay that is direct connected with the installation or the operation of the kit is altered then the warranty is not valid.

Damage to the product due to failed engine components or vehicle crash will not be covered by warranty.

TPE Precision has no responsibility for stolen products after the signed courier documents.

Installation cost is not covered by warranty.

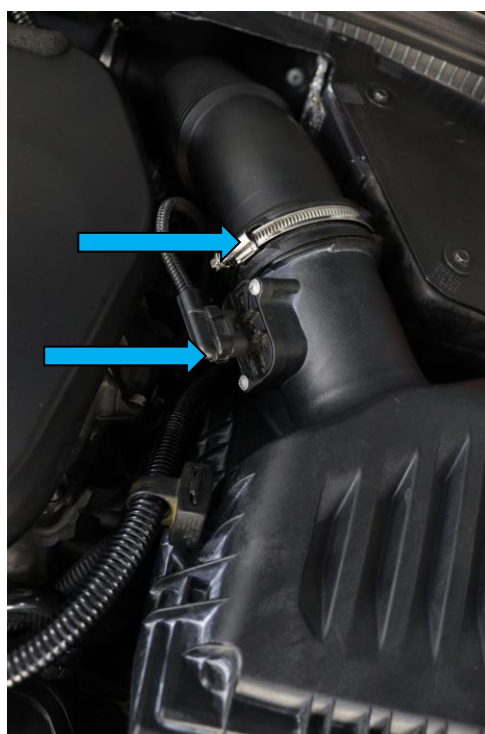
The above can change without notice.

This is not a step-by-step manual. Do not try to install the kit if you are not a trained BMW-MINI mechanic. DIY installations are not covered by warranty.

🕒 Installation time: 30 minutes.



1. Remove the 3 X T25 that secure the airbox.
- 1.1 Remove the runner grommet



2. Remove MAF loom.
- 2.1 Undo hose clip.



3. Remove airbox lid and original panel filter.



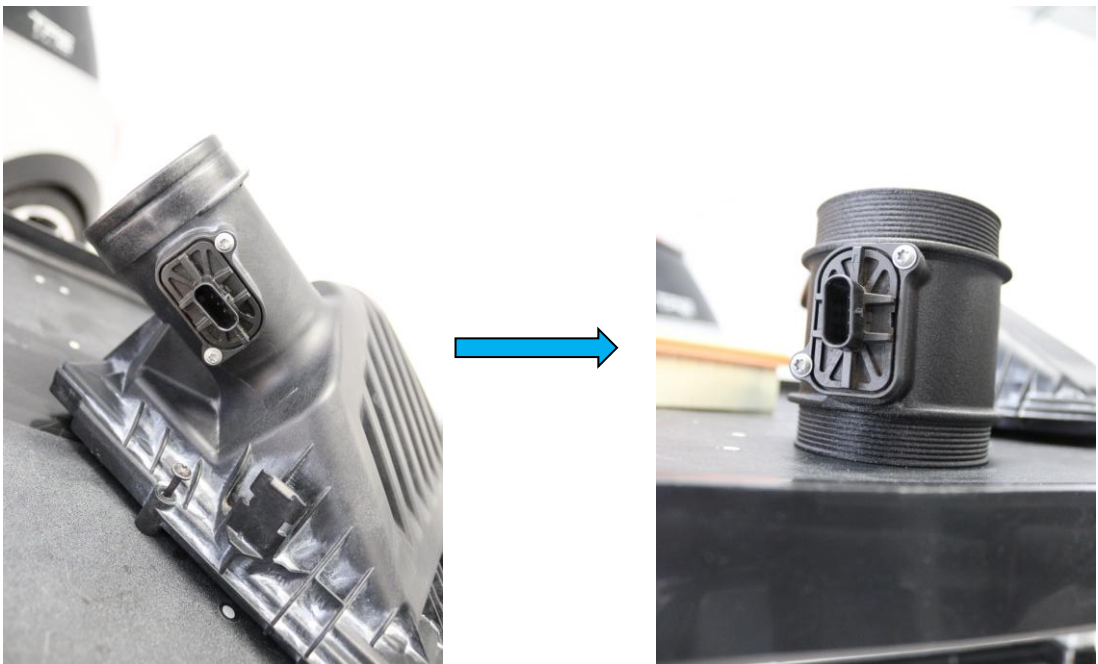
4. Remove hose clip from intake muffler.
*In the photo TPE Precision Intake Muffler is installed.



5. Install air filter to TPE Precision airbox lid.

DO NOT over torque as this can damage the airbox. Just finger tight.

5.1 Position airbox lid into engine bay.

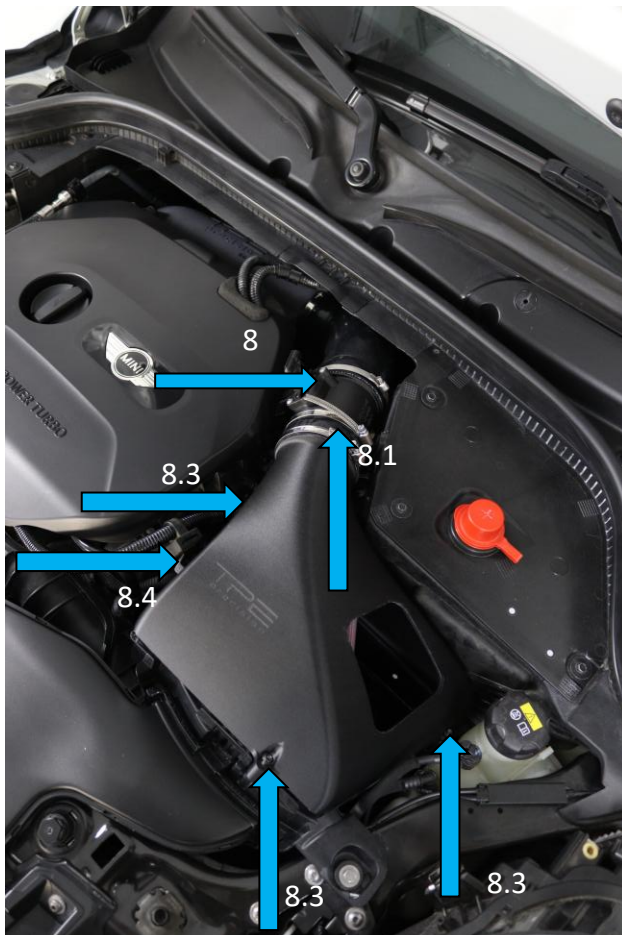


6. Remove 2 X T20 MAF Bolts from OE airbox and transfer them to TPE Precision MAF adapter.

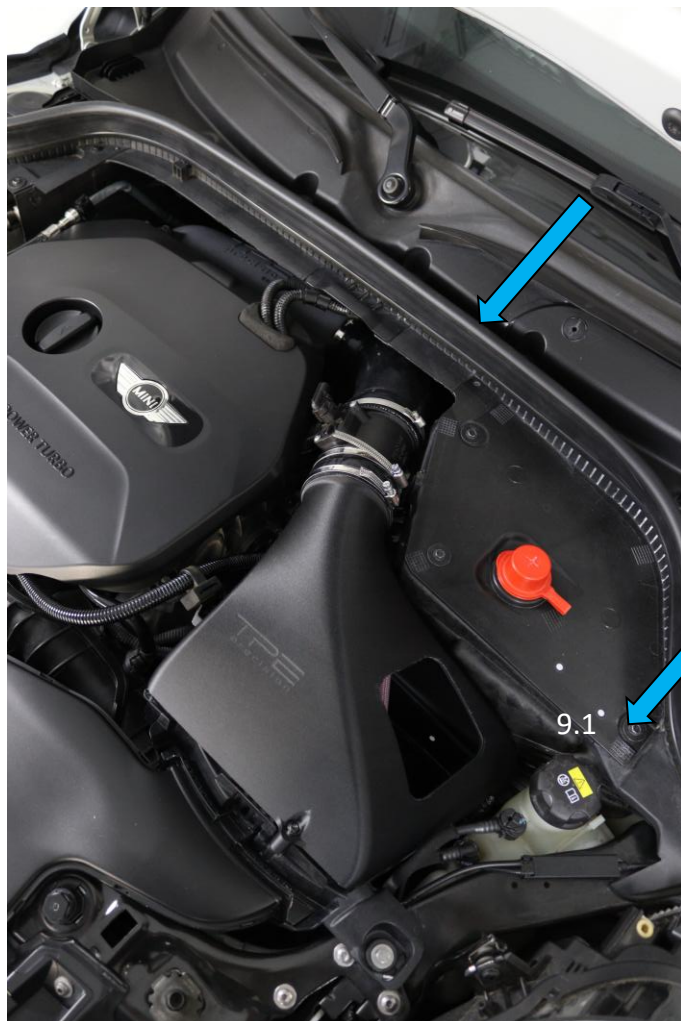
Like in the OEM MAF the bolts will self thread into the plastic. DO NOT over torque as this can damage the airbox. Just finger tight.



7. Connect the elbow silicone hose to intake muffler.



- 8. Add the MAF adapter.
- 8.1 Add straight silicone hose.
- 8.2 Torque all hose clips.
- 8.3 Torque 3 X Airbox Lid bolts.
- 8.4 Add rubber grommet.



9. Remove seal.

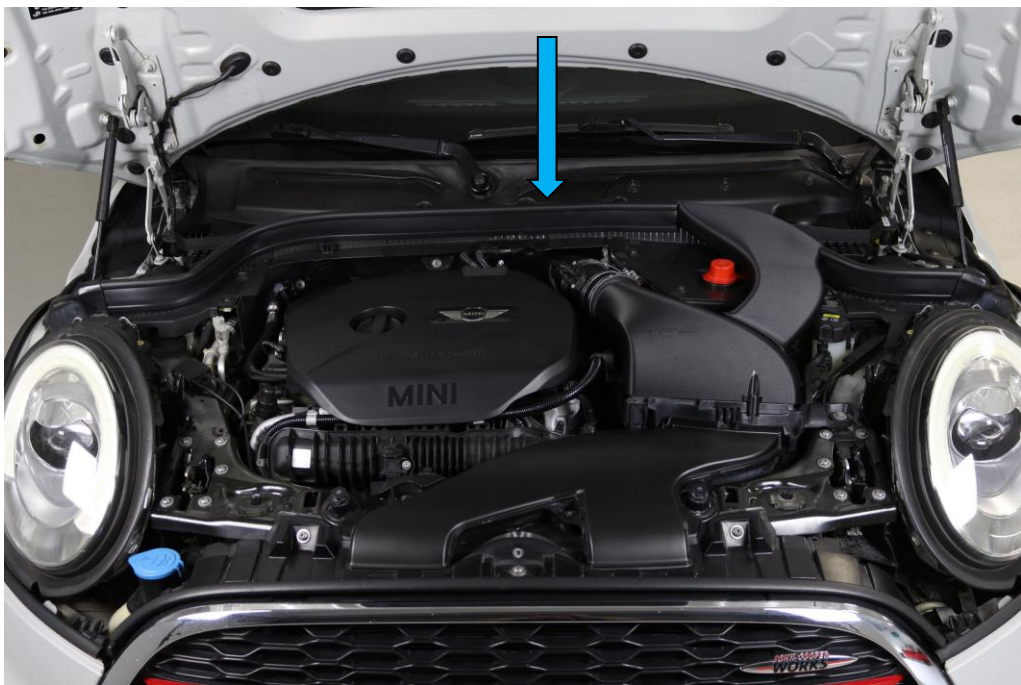
9.1 With an 8mm socket remove the bolt at the battery lid.



10. To add the secondary diverter, first insert the left side (as in the photo) then push the right side. Diverter will click in place.



11. Install the battery lid bolt.



12. Add provided seal.



13. Make sure everything is installed correctly.

Installation is completed. Enjoy the extra power and turbo sound!!

To **complete** your intake we recommend our **turbo inlet (*will only fit prelici cars)**.
Power and torque **gains** in the whole rpm range.
For more info **scan the QR code**.



We would love your **honest feedback**, you can leave a review by scanning the QR code below:



Thank you for purchasing a TPE Precision product.